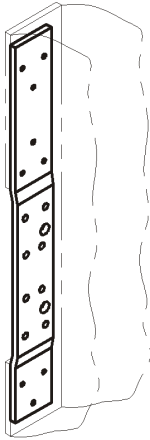


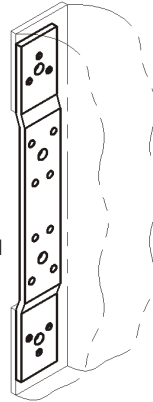
STANDARD HARDWARE PREPARATIONS

7 GAUGE EXTENDED TO TOP OF DOOR FOR EXTRA RIGIDITY WITH 3 EXTRA PROJECTION WELDS



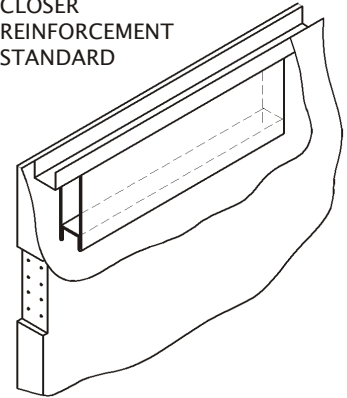
DETAIL D
TOP HINGE
REINFORCEMENT

7 GAUGE WITH 6 PROJECTION WELDS



DETAIL E
ALL OTHER HINGE
REINFORCEMENT

14 GAUGE BOX TYPE CLOSER REINFORCEMENT STANDARD



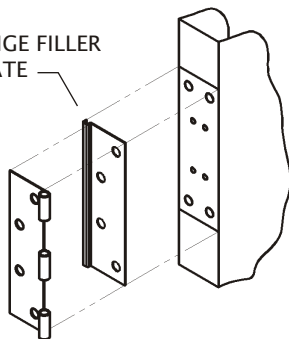
DETAIL F

14 GAUGE ONE PIECE REINF. CLEARANCED FOR THRU BOLTS

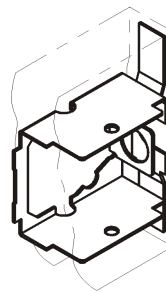
16 GAUGE ONE PIECE FORMED LOCK REINF. WITH EXTRUDED TAPPED HOLES TO EQUAL OR EXCEED 14 GAUGE THICKNESS

ONE PIECE 14 GAUGE LOCK REINFORCEMENT FOR GOVERNMENT 86 TYPE MORTISE LOCK

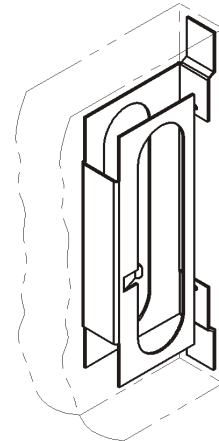
HINGE FILLER PLATE



"UNIVERSAL HANDING"



DETAIL G1
"CYLINDRICAL LOCK
REINFORCEMENT"



DETAIL G2
"MORTISE LOCK
REINFORCEMENT"